

# AS-330R Datasheet

Next Generation Real-time Embedded Combustion Dynamics Monitoring System



## NEXT GENERATION COMBUSTION MONITORING

The AS-330R CombustionGuard™ system is a product of over a decade of operational experience monitoring combustion dynamics in gas turbine engines. The system brings sophisticated monitoring algorithms, multiple control outputs, and instrument grade signal processing to a robust embedded platform that is highly configurable, but easy to maintain.

## PROVEN INDUSTRY LEADER

Alta Solutions CDMS systems have logged over 10 million operational hours and the lessons learned through the deployment of these systems have been incorporated in the AS-330R CombustionGuard™.

## RUGGED AND SCALABLE DESIGN

The system is designed to provide years of operation through an entirely solid state design. The system can be coupled with a traditional AS-250 monitor for local and remote display, archiving, and remote communication, while providing a scalable platform that gives the user the embedded protection features needed.

## TRUE EMBEDDED PROCESSING

Monitoring is truly real-time and events that drive alarms, control outputs, warnings, etc. are immediate. The system can monitor a rich set of

parameters related to combustion pressures, engine state, emissions, fuel parameters, and power production. The system is capable for integration with logic included in the engine controls. Engine parameter set points can be improved continuously as data is accumulated.

## SUPPORTS WIDE RANGE OF SENSORS

The AS-330R CombustionGuard™ system easily pairs with a variety of sensor types and incorporates sensor quality metrics to help ensure that the measured parameters used for monitoring and control decisions are accurate.

## EASE OF SETUP AND USE

Setup of the system is accomplished with a simple application that can be used to program and read the settings for the system. The ease of setup, ease of use, reliable operation, and real-time processing of the AS-330R CombustionGuard™ make the system the best solution for combustion dynamics protection and monitoring available today.



## Ordering Information

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### ANALOG INPUTS

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<b>Number of Analog Inputs</b>	10, 12, 14, 16, 18, 20
<b>A/D Resolution</b>	24 Bits
<b>Sampling</b>	All inputs simultaneously sampled
<b>Dynamic Range</b>	110 dB (typical)
<b>Signal-to-Noise Ratio</b>	110 dB (typical)
<b>Input Voltage</b>	-24 V to +24 V
<b>Input Impedance</b>	100 KOhm
<b>Frequency Spans</b>	10, 20, 40, 50, 100, 200, 400, 500, 1000, 2000, 4000, 5000
<b>Amplitude Error</b>	Less than 1%
<b>Phase Error</b>	$\pm 1^\circ$ between channels
<b>Connector Type</b>	BNC or Terminal Strip
<b>Input Circuit</b>	Single ended
<b>Programmable Coupling</b>	AC, DC, and IEPE
<b>Sensor Quality Detection</b>	Upper and Lower IEPE Voltage Bias Limits
<b>IEPE Power</b>	3.5 mA, from 24 VDC
<b>AC Coupled Cutoff Frequency</b>	Variable - Frequency Span / 6400

### DIGITAL INPUTS

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<b>Connector Type</b>	2-Pin Terminal Plug Isolated contact closure sensing Biased internally
<b>Actions</b>	Inhibit Reset Alarm Latch
<b>Activation</b>	<1k Ohm (shorted)
<b>De-activation</b>	>10k Ohm (open)
<b>Isolation</b>	Common mode (2500Vpeak)

## Ordering Information

### DIGITAL OUTPUTS

<b>Connector Type</b>	3-Pin Terminal Plug Normally Open (N.O.) Common (COM) Normally Closed (N.C.)
<b>Trigger On</b>	Danger and Alert Alarms Diagnosis
<b>Relay Type</b>	1 Form C, SPDT
<b>Contact Rating</b>	6A @ 28 Vdc or 300 Vac
<b>Operating Time</b>	5 msec typical
<b>Release Time</b>	2 msec typical
<b>Max Switched Power</b>	180 W or 1800 VA
<b>Max Switched Current</b>	6A
<b>Max Switched Voltage</b>	150 Vdc or 300 VAC

### 4-20mA ANALOG INPUTS

<b>Connector Type</b>	3-Pin Terminal Plug (+, -, E) + = 4-20mA Loop Input - = 4-20mA Loop Output E = Chassis ground
<b>Type</b>	Isolated input
<b>Isolation</b>	Common mode (2500 Vpeak)
<b>Resolution</b>	10 uA
<b>Sampling Rate</b>	100 Hz
<b>Resistance</b>	160 Ohm

### 4-20mA ANALOG OUTPUTS

<b>Connector Type</b>	3-Pin Terminal Plug (+, -, E) + = 4-20mA Loop Source - = 4-20mA Loop Return E = Chassis ground
<b>Type</b>	Non-isolated output, All outputs share common
<b>Resolution</b>	10 uA
<b>Update Rate</b>	Typical 10 msec (process loading dependent)
<b>Loop Supply Voltage</b>	24 Vdc supplied internally
<b>Loop Resistance (external load)</b>	800 Ohm maximum

## Ordering Information

### ALARM SETTINGS

<b>Alarm Types</b>	Danger Alert
<b>Alarming Signals</b>	Dynamic Channels Current Inputs
<b>Criteria</b>	Overall Spectrum Window Energy Band Current Input Threshold
<b>Boolean Logic</b>	AND, OR, NOT
<b># of Diagnoses</b>	25 Boolean Expressions
<b>Threshold Types</b>	Upper Lower In-Range Out-Of-Range
<b>Latch Types</b>	Latching and Non-Latching
<b>Alarm Delay Time</b>	0 to 600 seconds

### DATA STREAM AND CONFIGURATION PORT

<b>Configuration Protocol</b>	Ethernet 100 Base-TX, IEEE 802.3u
<b>Configuration Connector</b>	Option EC = RJ45 (CAT 5/6 cable) Option EF = Fiber Optic LC receptacle (62.5/125um multimode fiber)

### MODBUS PORT

<b>Control Interface Protocol</b>	Modbus RTU (RS-232)
<b>Control Interface Connector</b>	DB-9
<b>Baud Rate</b>	9600, 19200
<b>Output Data</b>	208 Holding Registers 236 Coils
<b>Input Actions</b>	Inhibit Reset Latch
<b>Output Status</b>	Health OK Alarms Diagnosis Heartbeat Sensor Quality Relay Status

## Ordering Information

### ENVIRONMENTAL

<b>Operating Temperature</b>	0 °C to 60 °C (32 °F to 140 °F)
<b>Storage Temperature</b>	-55 °C to 80 °C (-67 °F to 176 °F)
<b>Relative Humidity</b>	10 to 85%

### POWER INPUT

<b>Voltage Range</b>	90-250 VAC 50-60 Hz
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### PHYSICAL SPECIFICATIONS

<b>Dimensions (Width)</b>	49.53 cm [19 in]
<b>Dimensions (Depth)</b>	37.3 cm [14.7 in]
<b>Dimensions (Height)</b>	8.9 cm [3.5 in ]
<b>Weight</b>	4 Kg [8.6 Lb]
<b>Construction</b>	Steel face plate and aluminum body

### ORDERING INFORMATION

**Ordering Model Number Format: AS-330-CXX-P0-IX-EX-IO1-SD-PAC-MRM**

<b>Analog Channels Inputs</b>	C10, C12, C14, C16, C18, C20
<b>Input Type</b>	IT = Terminal Strips IB = BNC Connectors
<b>Ethernet Connector Type</b>	EC = Copper EF = Fiber Optic
<b>I/O</b>	IO1 = Ten 4-20 mA Inputs, Ten 4-20 mA Outputs, Four Digital Inputs, and Four Relays
<b>Streaming</b>	SD = Streaming Option
<b>Power Input</b>	PAC = AC Inlet Module
<b>Mounting</b>	MRM = 17" Rackmount



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