

# AS-320 Datasheet

Next Generation Real-time Vibration Monitor for Machinery Protection



## NEXT GENERATION VIBRATION PROTECTION

The AS-320 is a high performance, compact and flexible vibration protection system with all of the capabilities of expensive rack-based systems.

Far from a simple machinery monitor, the AS-320 incorporates an on-board digital signal processor for real-time advanced analysis and protection.

## INTELLIGENT ALARMING AND SHUTDOWN

Easily programmable machinery health criteria can be combined via Boolean expressions to create advanced and intelligent alarms that control 4-20 mA and relay outputs. These alarm outputs can be used for remote machinery monitoring and shut down by a control system.

## STATE OF THE ART HARDWARE

This unit can simultaneously capture up to 20 dynamic signals using highly accurate 24-bit analog to digital converters.

## COMPACT AND INDUSTRIAL DESIGN

Specifically designed for industrial applications, this rugged unit can be mounted close to the machinery

skid; minimizing sensor wiring, reducing ground loops, cable attenuation and cross talk. Mounting options include DIN rail or bulkhead configurations.

## INHIBIT AND TRIP MULTIPLY

The AS-320 supports INHIBIT and TRIP MULTIPLY inputs to allow external systems to inhibit alarms and increase alarm thresholds.

## ETHERNET CONNECTIVITY

The AS-320 communicates to a PC via a standard 10/100Mb Ethernet port connection (RJ45). The hardware can be configured with an optional fiber optic Ethernet port that allows long distance transmission of data up to 2 km (1.2 miles).

## SENSOR SUPPORT

This unit supports a wide range of industrial sensors, including accelerometers, displacement (proximity) probes and pressure transducers.



## AS-320 Specifications

### ALARM SETTINGS

<b>Alarm Types</b>	Danger Alert
<b>Alarming Signals</b>	Dynamic Channels Phase Markers Current Inputs
<b>Criteria</b>	RMS Peak Peak to Peak, Overall 1X Amplitude 1X Phase Not 1X 2X Amplitude Gap Spectrum Window Energy Band, Speed Reverse Rotation Current Input Threshold
<b>Boolean Logic</b>	AND, OR, NOT
<b># of Diagnoses</b>	25 Boolean Expressions
<b>Threshold Types</b>	Upper Lower In-Range Out-Of-Range
<b>Latch Types</b>	Latching and Non-Latching
<b>Alarm Delay Time</b>	0 to 600 seconds
<b>Trip Multiply Factor</b>	1 to 10
<b>Trip Multiply Delay</b>	0 to 600 seconds

## AS-320 Specifications

### ANALOG INPUTS

<b>Number of Analog Inputs</b>	2, 4, 6, 8, 10, 12, 14, 16, 18, 20
<b>A/D Resolution</b>	24 Bits
<b>Sampling</b>	All inputs simultaneously sampled
<b>Dynamic Range</b>	110 dB (typical)
<b>Signal-to-Noise Ratio</b>	110 dB (typical)
<b>Input Voltage</b>	-24 V to +24 V
<b>Input Voltage Protected</b>	-30 V to +30 V
<b>Input Impedance</b>	100 KOhm
<b>Frequency Spans</b>	10, 20, 40, 50, 100, 200, 400, 500, 1000, 2000, 4000, 5000
<b>Amplitude Error</b>	Less than 1%
<b>Phase Error</b>	$\pm 1^\circ$ between channels
<b>Connector Type</b>	Terminal Strip
<b>Input Circuit</b>	Single ended
<b>Programmable Coupling</b>	AC, DC, and IEPE
<b>IEPE Power</b>	3.5 mA, from 24 VDC
<b>AC Coupled Cutoff Frequency</b>	Variable - Frequency Span / 6400

### PHASEMARKER INPUTS

<b>Number of Tachometers</b>	0, 2, 4
<b>Speed Range</b>	1 to 1,000,000 RPM
<b>Minimum Pulse Width</b>	1 microsecond
<b>Voltage Range</b>	-24 V to +24 V
<b>Trigger Threshold</b>	-24 V to +24 V
<b>Trigger Slope</b>	Rising or Falling
<b>Pulses Per Revolution</b>	0.01 to 10,000
<b>RPM Error</b>	< 0.01% (24 – 60k rpm) < 0.13% (60k – 1,000k rpm)
<b>Input Impedance</b>	100 KOhm
<b>Connector Type</b>	Terminal Strip
<b>Programmable Coupling</b>	AC or DC
<b>Programmable Hysteresis</b>	0.224 V and 0.517 V

## AS-320 Specifications

### DIGITAL INPUTS

<b>Connector Type</b>	2-Pin Terminal Plug Isolated contact closure sensing Biased internally
<b>Actions</b>	Inhibit Trip Multiple Reset Alarm Latch
<b>Activation</b>	<1k Ohm (shorted)
<b>De-activation</b>	>10k Ohm (open)
<b>Isolation</b>	Common mode (2500Vpeak)

### DIGITAL OUTPUTS

<b>Connector Type</b>	3-Pin Terminal Plug Normally Open (N.O.) Common (COM) Normally Closed (N.C.)
<b>Trigger On</b>	Danger and Alert Alarms Diagnosis
<b>Relay Type</b>	1 Form C, SPDT
<b>Contact Rating</b>	6A @ 28 Vdc or 300 Vac
<b>Operating Time</b>	5 msec typical
<b>Release Time</b>	2 msec typical
<b>Max Switched Power</b>	180 W or 1800 VA
<b>Max Switched Current</b>	6A
<b>Max Switched Voltage</b>	150 Vdc or 300 VAC

## AS-320 Specifications

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### 4-20mA ANALOG INPUTS

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<b>Connector Type</b>	3-Pin Terminal Plug (+, -, E) + = 4-20mA Loop Input - = 4-20mA Loop Output E = Chassis ground
<b>Type</b>	Isolated input
<b>Isolation</b>	Common mode (2500 Vpeak)
<b>Resolution</b>	10 uA
<b>Sampling Rate</b>	100 Hz
<b>Resistance</b>	160 Ohm

### 4-20mA ANALOG OUTPUTS

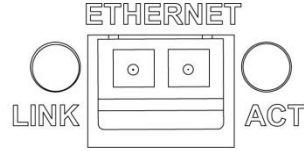
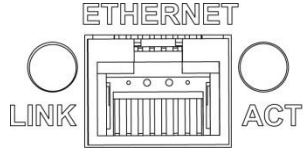
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<b>Connector Type</b>	3-Pin Terminal Plug (+, -, E) + = 4-20mA Loop Source - = 4-20mA Loop Return E = Chassis ground
<b>Type</b>	Non-isolated output, All outputs share common
<b>Resolution</b>	10 uA
<b>Update Rate</b>	Typical 10 msec (process loading dependent)
<b>Loop Supply Voltage</b>	24 Vdc supplied internally
<b>Loop Resistance (external load)</b>	800 Ohm maximum

## AS-320 Specifications

### DATA STREAM AND CONFIGURATION PORT

<b>Configuration Protocol</b>	Ethernet 100 Base-TX, IEEE 802.3u
<b>Configuration Connector</b>	Option EC = RJ45 (CAT 5/6 cable) Option EF = Fiber Optic LC receptacle (62.5/125um multimode fiber)



### MODBUS PORT

<b>Control Interface Protocol</b>	Modbus RTU (RS-232)
<b>Control Interface Connector</b>	DB-9
<b>Baud Rate</b>	9600, 19200
<b>Output Data</b>	208 Holding Registers 236 Coils
<b>Input Actions</b>	Inhibit Trip Multiply Reset Latch
<b>Output Status</b>	Health OK Alarms Diagnosis Heartbeat Sensor Quality Relay Status

## AS-320 Specifications

### ENVIRONMENTAL

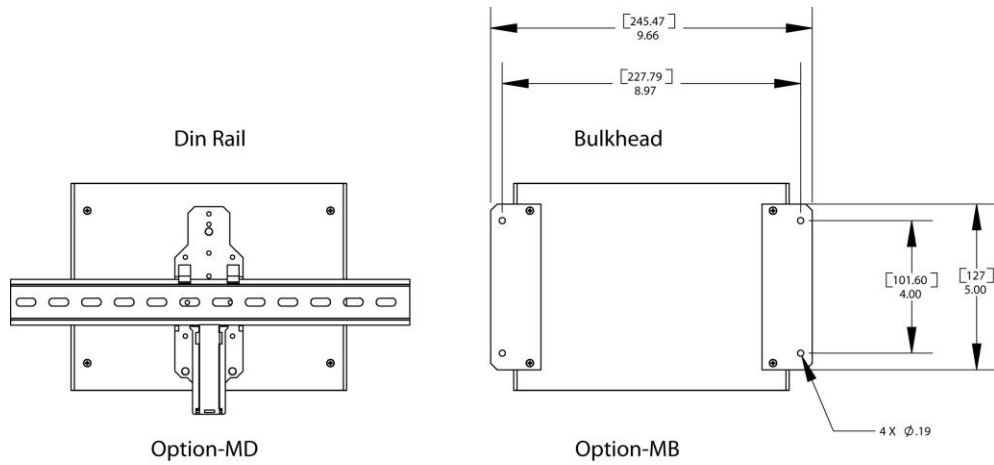
<b>Operating Temperature</b>	0 °C to 60 °C (32 °F to 140 °F)
<b>Storage Temperature</b>	-55 °C to 80 °C (-67 °F to 176 °F)
<b>Relative Humidity</b>	10 to 85%
<b>Vibration (Sine wave)</b>	5 G (5 -500 Hz)

### POWER INPUT

<b>Voltage Range</b>	+10 Vdc to +24 Vdc
<b>Power</b>	8 W typical for 10 input model

### Mounting Options

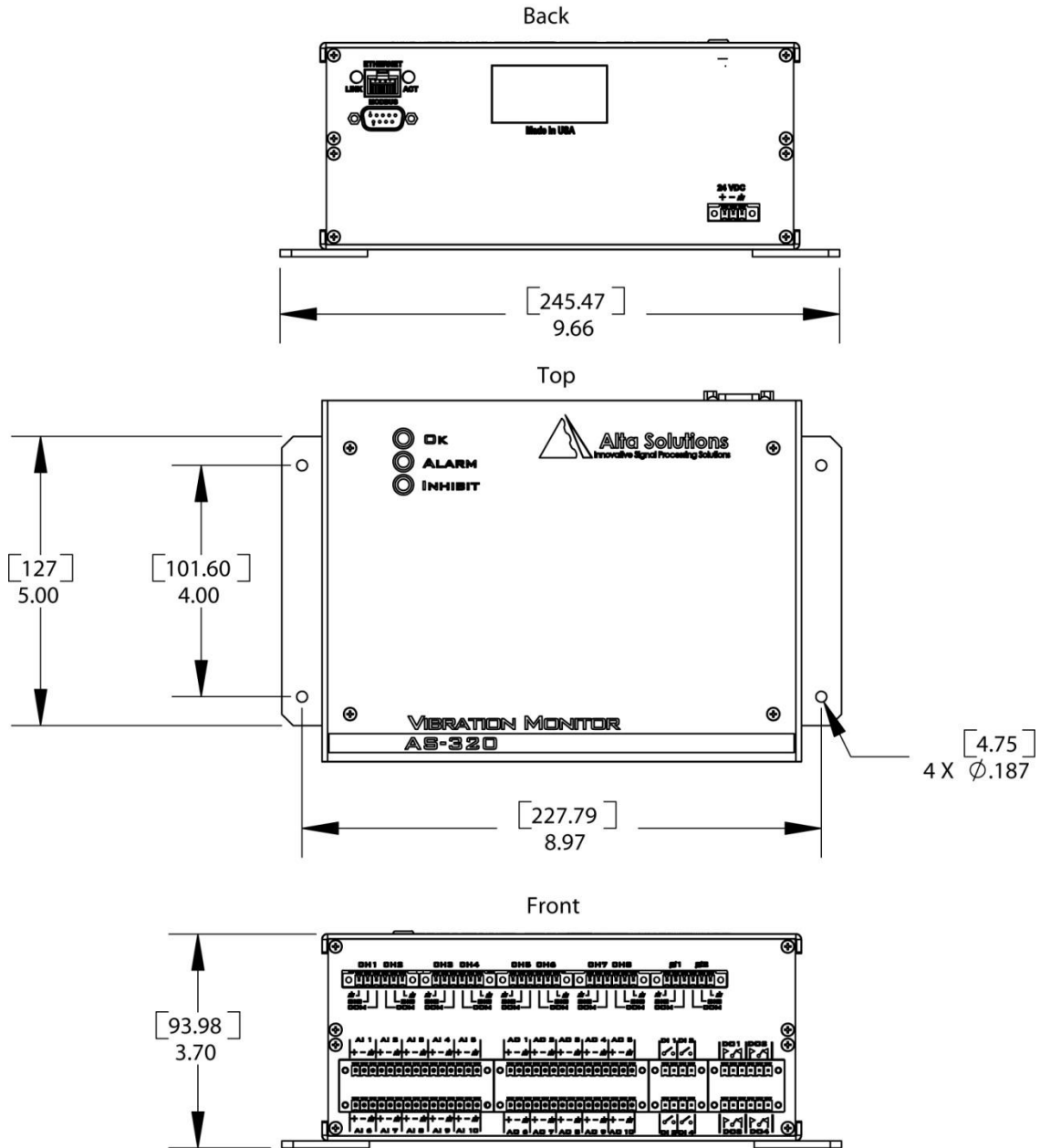
<b>Option -MD</b>	DIN Rail
<b>Option -MB</b>	Bulkhead



# AS-320 Specifications

## AS-320 – 2 to 10 Input Model

<b>Dimensions (Width)</b>	245 mm (9.66")
<b>Dimensions (Depth)</b>	228 mm (8.97")
<b>Dimensions (Height)</b>	94 mm (3.70")
<b>Weight</b>	1.6 kg (3.9 lbs)
<b>Construction</b>	Anodized Aluminum Chassis



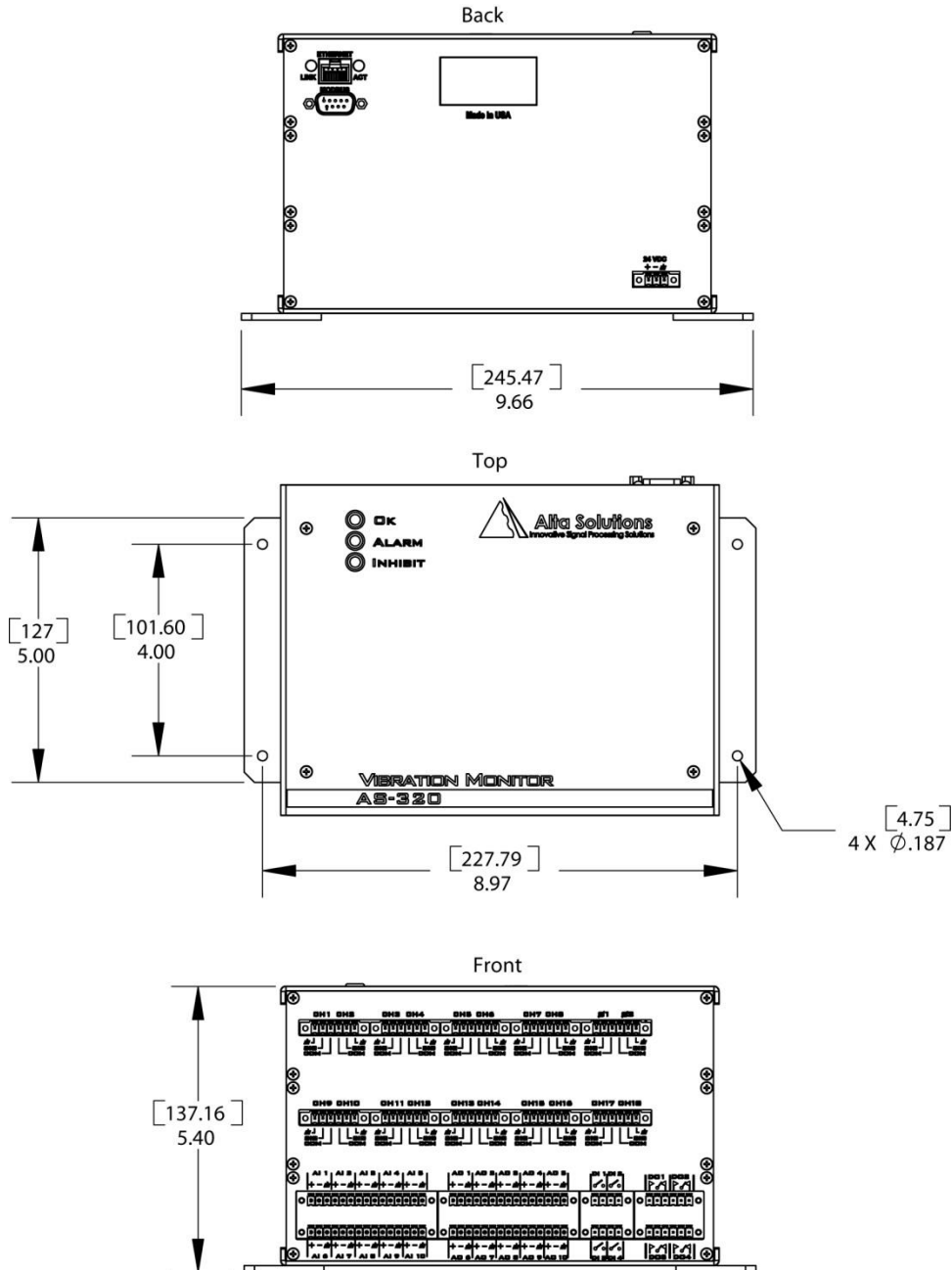
**Dimension Legend: [mm] inches**



## Drawings and Figures

### AS-320 – 12 to 20 Input Version

<b>Dimensions (Width)</b>	245 mm (9.66")
<b>Dimensions (Depth)</b>	228 mm (8.97")
<b>Dimensions (Height)</b>	137 mm (5.4")
<b>Weight</b>	1.6 kg (3.9 lbs)
<b>Construction</b>	Anodized Aluminum Chassis



**Dimension Legend: [mm] inches**

## Ordering Information

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### ORDERING INFORMATION

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#### **Ordering Model Number Format: AS-320-CXX-PX-IX-EX-PX-MX**

<b>Analog Channels Inputs</b>	C02, C04, C06, C08, C10, C12, C14, C16, C18, C20 <i>Note: Combined analog and phase markers cannot exceed 20 inputs.</i>
<b>Phase Marker/Speed Inputs</b>	P0, P2, P4
<b>Input Type</b>	IT = Terminal Strips
<b>Ethernet Connector Type</b>	EC = Copper EF = Fiber Optic
<b>Power Input</b>	PT = Power Terminal Strip
<b>Mounting</b>	MB = Bulkhead MD = DIN Rail



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10915 Technology Place, San Diego, CA 92064

Website: [www.altasol.com](http://www.altasol.com) – Phone: 877-258-2765\